



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-837-011
Job Sheet 171884



Part No: D117-837-011

Job Qty: 1 ea

Part Name: BK117 Quick Release Heli-Utility-Basket™ Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9716 REV A, IIN-D117-837 REV B SHEET 16 IPP REV:A 13.03.28 NEW ISSUE DD VERF:JLM IPP REV:B 13.06.21 IIN-D117-837 REV.A DD VERF:JFS IPP REV:C 13.12.02 ecn 13-670/ chg002 DD VERF:JLM IPP REV:D 14.07.25 ecn 14-571/ chg003 DD VERF:JLM IPP REV:E 14.07.25 ecn 14-624/ chg004 DD VERF:JLM IPP REV:F 15.02.02 AS PER DIS9716 DD VERF:JLM IPP REV:G 15.05.27 now at chg006 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Stores/Pkg-1	3-89	DAS 58
110	Packaging	1 pcs	2/27/18	2/27/18	0.00	0.00	Packaging1-1	3-89	DAS 58
120	QC	1 pcs	2/27/18	2/27/18	0.00	0.00	QC4	3-89	DAS 58
125	DC	1 pcs	2/27/18	2/27/18	0.00	0.00	DC	3-89	DAS 58
130	Packaging	1 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-1	3-89	DAS 58
140	QC21-FG	1 Ea	2/27/18	2/27/18	0.00	0.00	QC21	3-89	DAS 58

Part Op 125 - Photocopy bluefile & type labels per PPP D117-837-011 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D117-837-011 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	5014740
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	5014157
D117-837-111	BK117 Basket Mounting Provisions	1 Ea (1 ea)	90-Start up Operation	5053002
D4784-011	Basket Assembly, Heavy Duty Lid, LH/RH	1 Ea (1 ea)	90-Start up Operation	5046586
D5106-041	Bracket Assembly	4 Ea (4 ea)	90-Start up Operation	5060029
D5203-041	Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5036561
D5204-1	Bracket	2 Ea (2 ea)	90-Start up Operation	5041469
D5205-1	Bracket	1 Ea (1 ea)	90-Start up Operation	5031116
MS21042-3	Nut	2 Ea (2 ea)	90-Start up Operation	5027549
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5016351
MS21069L3	Anchor Nut	8 Ea (8 ea)	90-Start up Operation	5034400
MS27039-1-08	Screw	8 Ea (8 ea)	90-Start up Operation	5020602
NAS1097AD34	Rivet	16 Ea (16 ea)	90-Start up Operation	FM132525
NAS1149D0416J	Washer	8 Ea (8 ea)	90-Start up Operation	FM131511
NAS1149F0332P	Washer	2 Ea (2 ea)	90-Start up Operation	5020603
NAS1149F0832P	Washer	2 Ea (2 ea)	90-Start up Operation	F18057

001273



Container No: S053021



Part: D117-837-011

Job No: 171884

Serial No/Batch: S053021

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 03/20/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-11A	2	408	0
	AN4-12A	4	103	0
	D117-837-111	1	1	0
	D4784-011	1	1	0
	D5106-041	4	11	0
	D5203-041	1	1	0
	D5204-1	2	1	0
	D5205-1	1	6	0
	MS21042-3	2	508	0
	MS21042L4	4	1,795	0
	MS21069L3	8	133	0
	MS27039-1-08	8	437	0
	NAS1097AD34	16	5,241	0
	NAS1149D0416J	8	3,308	0
	NAS1149F0332P	2	3,827	0
	NAS1149F0832P	2	950	0
Part Specifications				
Specifications could not be found.				

Plex 2/8/18 3:57 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001273	S046638	AN3-11A	Bolt	S014740	ST349	2
001273	S046637	AN4-12A	Bolt	S014151	ST344	4
001273	S046636	D5106-041	Bracket Assembly	S036561	ST141	4
001273	S046635	D5204-1	Bracket	S041469	ST146	2
001273	S046634	D5205-1	Bracket	S031116	ST146	1
001273	S046633	MS21042-3	Nut	S027548	ST304	2
001273	S046632	MS21042L4	Nut	S016351	ST303	4
001273	S046631	MS21069L3	Anchor Nut	S034400	OVER007	8
001273	S046630	MS27039-1-08	Screw	S020602	ST281	8
001273	S046629	NAS1097AD34	Rivet	FM132525	ST267	16
001273	S046628	NAS1149D0416J	Washer	FM131511	ST264	8
001273	S046627	NAS1149F0332P	Washer	S020603	ST262	2
001273	S035743	NAS1149F0832P	Washer	F18057	ST262	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

001273

D5203-041

Plex 3/1/18 6:49 AM dart.quirion.sonia